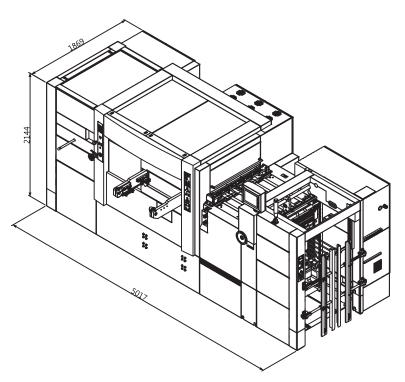
## SBL-820SE | AUTOMATIC DIECUTTING AND CREASING PLATEN

Item	820SE
Description	with stripping
Max. paper size	815mm × 605mm
Min. paper size	320mm × 280mm
Max. die-cutting paper size	805mm × 590mm
Min. gripper margin	9.5mm
Die-cutting force	200Tons
Inner size of die chase	926mm × 618mm
Cutting plate size	848mm × 600mm
Range of material thickness	0.1mm~2mm(80~1400gsm)
Corrugated paper	≦4mm
Height of cutting rules	23.6mm
Max. punching speed	8000S/H
Register tolerance	±0.075mm
Total power	15KVA
Outer size of machine(mm)	5017L × 1869W × 1844H
Machine weight (approx.)	10Tons
Feeder pile height with pallet	900mm
Feeder pile height with pallet(without non-stop)	1000mm
Delivery pile height	740mm
Feeder pile height with 300mm elevation(option)	1300mm
Small sheet device (option)	-
Gripper bite (minimum)	3mm

 $<sup>^{*}</sup>$ Brochure content for reference only, actual specifications are based on QUOTATION.



UNIT: mm



#### TSAIR SHUENN MACHINERY IND CO., LTD. SBL MACHINERY CO., LTD.

108, Sec. 1, Ganyuan St., Shulin Dist., New Taipei City 23880, Taiwan Tel: +886-2-2680-2199 Fax: +886-2-2680-2197 http://www.sbl.tw E-mail:info@sbl.tw



#### STS MACHINERY CO., LTD.

Xi-Cheng Industrial Area 2, Heng Li Town, Dongguan City, China. 523465 Tel: +86-769-82180588 Fax: +86-769-81180989 http://www.stsmachinery.com









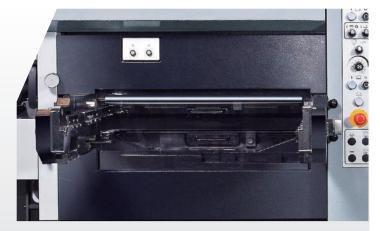
<sup>\*</sup>Above picture is with optional "Elevated base 300mm height"

# SBL-820SE

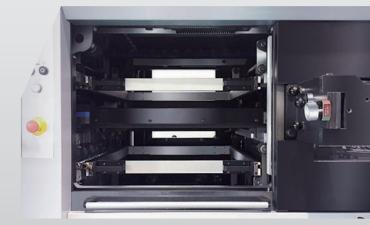




Register Device



Die-cutting Section



Stripping Device



Delivery Section

### **FEATURES**

- 1. Wide feeding range from 320x280mm to 815x605mm, maximum speed 8000 sheets/hour.
- 2. Non-stop device for feeder and delivery section can ensure continuing production.
- 3. The slow down device on feed table to ensure precise sheet feeding.
- 4. Double sheet and front lay register device can calibrate the sheet feeding.
- 5. Push and pull 2-in-1 side guide device to handle different stocks.
- 6. High strength alloy gripper bars.
- 7. Touch screen monitor with computerized self-diagnostic system is easy to operate and helpful for troubleshooting on each section.
- 8. Cutting pressure can be adjusted according to the stocks and the maximum pressure can up to 200 tons.
- 9. Various stock cutting range from light paper to B-flute.
- 10. Special stripping device and gripper edge waste removal device for easy waste removal.
- 11. The brush push down device and joggle device at delivery section to ensures proper stacking.
- 12. Highly safe and reliable machine.

